



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-626-011
Job Sheet 179834



Part No: D205-626-011

Job Qty: 1 ea

Part Name: Heli-Access-Handle™ LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP Rev:B Reformat 00-03-03 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea		6/26/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging1-2		
115	QC	1 pcs		6/26/18	0.00	0.00	QC4		
118	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging3-1		
120	QC21-FG	1 Ea		6/26/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C632R7	Screw	6 Ea (6 ea)	90-Start up Operation	FM129339
D2480-011	Handle Weldment LH	1 Ea (1 ea)	90-Start up Operation	5080925
MS21042L06	Nut	6 Ea (6 ea)	90-Start up Operation	5049834
NAS1149DN632J	Washer	6 pcs (6 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C632R7	6	16	0
	D2480-011	1	3	0
	MS21042L06	6	123	0
	NAS1149DN632J	6	215	0

Part Specifications



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uld not be found.

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Container No: S088464



Part: D205-626-011

Job No: 179834

Serial No/Batch: S088464

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/29/18

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Part Number: D205-626-011/-012

Description: HELI-ACCESS HANDLE, LH/RH, STANDARD

[illegible]

4. WEIGHT AND BALANCE

The following is the net weight increase associated with the D205-626 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 Heli-Access-Handle Kit™, LH	1.3 lb 0.59 kg	-46.5 in -1.18 m	-60.5 in-lb -0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-012 Heli-Access-Handle Kit™, RH	1.3 lb 0.59 kg	46.5 in 1.18 m	60.5 in-lb 0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-013 Heli-Access-Handle Kit™, LH (Spacedoor™)	1.3 lb 0.59 kg	-50.5 in -1.28 m	-65.7 in-lb -0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-014 Heli-Access-Handle Kit™, RH (Spacedoor™)	1.3 lb 0.59 kg	50.5 in 1.28 m	65.7 in-lb 0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg

5. PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D205-626-011	HELI-ACCESS-HANDLE™, LH (STANDARD)
	X			D205-626-012	HELI-ACCESS-HANDLE™, RH (STANDARD)
		X		D205-626-013	HELI-ACCESS-HANDLE™, LH (SPACEDOOR™)
			X	D205-626-014	HELI-ACCESS-HANDLE™, RH (SPACEDOOR™)
1		1		D2480-011	HANDLE ASSEMBLY, LH
	1		1	D2480-012	HANDLE ASSEMBLY, RH
		2	2	D2481	DOUBLER
		2	2	80-005-1-8	INSERT
6	6			AN526C632R7	SCREW
6	6			MS21042L06	NUT
		4	4	MS21042L08	NUT
		2	2	MS27039-0805	SCREW
		4	4	MS27039-0809	SCREW
6	6			NAS1149DN632J	WASHER (OR AN960JD6)
		10	10	NAS1149FN816P	WASHER (OR AN960-8L)